

# 28 to 115 SCFM



**DD**

**28 TO 115 SCFM**

## HEATLESS DESICCANT AIR DRYERS

- › **-40° C/F Dew-Point Performance**  
Ideal for Applications Requiring Extremely Dry Compressed Air
- › **Energy-Efficient Operation**  
Adjustable Purge Flow Aligned with Air Demand
- › **PLC Controller**  
Allows Customization of Settings
- › **Lower Energy Costs**  
Reduced Purge Time During Regeneration Cycle
- › **5 Year Limited Warranty**  
Rugged Construction & Long Life



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# HEATLESS DESSICANT AIR DRYER

## DD Series Heatless, Regenerative Desiccant Air Dryers

feature -40° C/F dew-point performance, making them ideal for flow applications requiring extremely dry compressed air.

Equipped with a Purge Adjusting Valve, energy-efficient operation is optimized by allowing purge flow to be adjusted and aligned with system-specific air demands. Energy costs are reduced by optimizing the time the Air Dryer spends purging during the regeneration cycle.

### VALVES & FILTERS

- › Purge adjusting valve
- › Two normally open inlet solenoid switching valves
- › Two pneumatically operated purge exhaust valves
- › One shuttle valve
- › Re-pressurization valve to prevent desiccant bumping
- › Stainless steel retainers
- › 0.01 Micron coalescing filter on the inlet and 1 micron particulate filter on the outlet with automatic drain valves

### INSTRUMENTATION

- › PLC Controller
- › Left and right tower pressure gauges
- › Purge pressure gauge
- › Moisture indicator – Alerts operator of elevated dew point
- › Throttling valve – Allows accurate purge pressure adjustment

### SAFETY & CODE COMPLIANCE

- › Twin desiccant towers built to ASME codes and CRN registered
- › DD dryers are CSA approved
- › Two silencers (Purge mufflers)
- › Two safety relief valves

### ELECTRICAL

- › NEMA 4 electrical enclosure with PLC controller
- › Input = 120 V, 60 Hz, Single Phase
- › Power consumption = 40 Watts

Model#	Inlet flow @ 100 psi (SCFM)	Dimensions			Connections (in)	Weight (lbs)	Applicable Filter Element	
		Height	Width	Depth			Inlet	Outlet
DD-28-00	28	44	22	18	1/2"NPT	165	SAF-E-35	SAF-A-35
DD-37-00	37	44	22	18	1/2"NPT	165	SAF-E-35	SAF-A-35
DD-60-00	60	54	29	20	3/4"NPT	250	SAF-E-64	SAF-A-64
DD-80-00	80	54	29	20	1"NPT	255	SAF-E-120	SAF-A-120
DD-100-00	100	59	30	20	1"NPT	345	SAF-E-120	SAF-A-120
DD-115-00	115	59	30	20	1"NPT	345	SAF-E-120	SAF-A-120

### SIZING INFORMATION

The listed flow capacities of all dryer models are based on a maximum inlet air temperature of 100° F (37.8°C) and a minimum inlet pressure of 100 psig.

To find the required flow of a dryer operating above or below these design parameters use the following formula:

$$\text{Dryer Flow Capacity} = \text{Nominal Dryer Flow} \times \text{Inlet Temperature Multiplier} \times \text{Inlet Pressure Multiplier}$$

To determine the flow of air available at the outlet of dryer, subtract purge flow from the inlet flow.

Inlet temp.°F	Multiplier	Inlet Press. psig	Multiplier
120	1.78	150	0.7
115	1.55	140	0.74
110	1.34	130	0.79
105	1.16	125	0.82
100	1	120	0.85
95	0.86	110	0.92
90	0.73	100	1
85	0.63	90	1.1
80	0.53	80	1.21

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